

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	18.10.23	Job No.:	RD17-591-01	ADR Yes/No:	N	ADR Date:		ECN #:	18- 832
Product No.:	D350-591	Created By:	RF	Approved By:					
Product Name:	Helix-Access Step	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	
Production Planning Man. / Prod. Planner	Y	LL /MLJ	
Supply Chain Director / Senior Buyer R&D	N	RA / SH	
Production Engineering Coord.	Y	DD / JFS	
NCR / PAR / CAR / CIR / URF Coordinator	Y	SAD	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	MD / ED	
QC Coordinator	Y	PD	
Customer Support	Y	LM / JR	
Customer Technical Support	Y	MB / EL	
Marketing	N	WR	
Prod. Man. Solution Provider	Y	SL / RB	

Reason for Change: Per test fit on aircraft at Eagle

Documents Affected:
D5495 Rev. C
D5496 Rev. C
MDL-D350-591 Rev. O

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 18-827

PAPERWORK UPDATE ☐ **PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	RF	MDL-D350-591 Rev. O	18.10.23
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		mdf 18.10.24
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		mdf 18.10.24
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	mg		mdf 18.10.25
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		mdf 18.10.24
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Update BOMs and Routes
- Scrap D5495-1 done per Rev. B & D5496-1 done per Rev. B in stock and in new D350-591-411/-412 kits in progress.
- **Manufacture D5496-1 Rev. C and D5495-1 Rev. C ASAP to go in D350-591-411/-412 kits.**

ECN Verified & Complete: g/ Date: 18/11/22